



## IMPORTANT

This tool must be used with a Lee Bullet Feed and Seat Die. Attempts to use any other die will damage the bullet feeder. This die has a tapered end to release the bullet feed fingers and is shortened to allow space for the fingers while crimping. If you have a very old Lee die set or other brand of die, you may purchase a bullet seating die only on our website



Start by selecting the correct bullet feed kit for your bullet diameter and length. The feed die opening should be just long enough to freely feed your bullet. Do not select an excessively long feed die as bullet tipping and misfeeds will result. See chart listing for currently available feed dies.

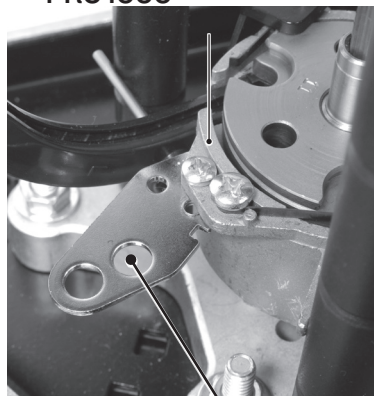
Unusually long, short or oddly shaped bullets may require a special feed die. These are available factory direct at \$30.00 (includes shipping). Submit 3 samples of the bullet you wish to feed along with your order. Allow three weeks for delivery.

Feed dies are marked with 3 characters on the end—the first character denotes die number; the last 2 characters (xx) are manufacturing date codes.

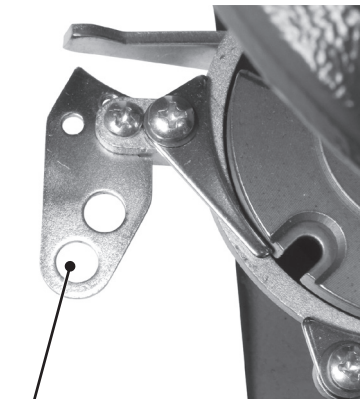
DIE	BULLET SIZE & LENGTH	FINGER SIZE	FEED TUBE	KIT	FEED DIE & FINGERS
1xx	.30 & .32 cal Bullets, up to .60 long	Small feed fingers	small	90892	90885
2xx	9mm through .365 diameter, up to .46 long	Small feed fingers	small	90893	90886
3xx	9mm through .365 diameter, .47 to .60 long	Small feed fingers	small	90894	90887
4xx	9mm through .365 diameter, .61 to .75 long	Small feed fingers	small	90895	90888
5xx	.40 cal through .44 caliber, up to .65 long	Large feed fingers	large	90896	90889
6xx	.40 cal through .44 caliber, .66 to .80 long	Large feed fingers	large	90897	90890
7xx	.45 caliber, up to .67 long	Large feed fingers	large	90898	90891

## 1 SET UP

- A** Fasten attach plate to press using a stubby Phillips screwdriver. Attach plate rests underneath carrier.



**ACTION ROD INSTALLED HERE**

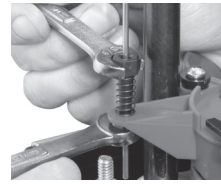


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- B** Install friction actuator and spring through carrier cover. Screw 10-24 NUT on friction actuator (fits tightly). Finger tighten 10-24 NUT.

### HINT

If finger tightening is uncomfortable, **lightly** snug with  $\frac{3}{8}$  wrenches.



### AUTO BREECH LOCK PRO

**FRICION ACTUATOR**

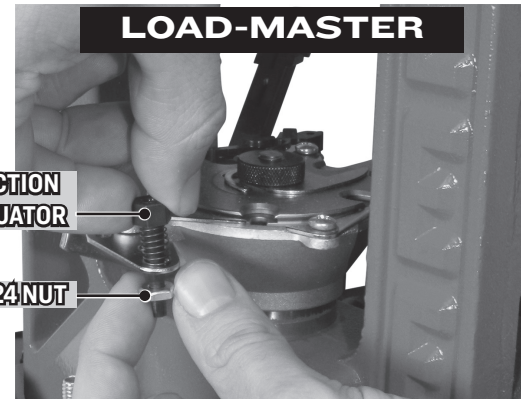
**10-24 NUT**



### LOAD-MASTER

**FRICION ACTUATOR**

**10-24 NUT**



### PRO 1000

**FRICION ACTUATOR**

**10-24 NUT**



- C** Install action rod into feeder link. Use end hole as shown.



- D** Slide down action rod and bullet feed assembly into the friction actuator.



- E** Install bullet seating die and feeder assembly into position so action rod is close to vertical.



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